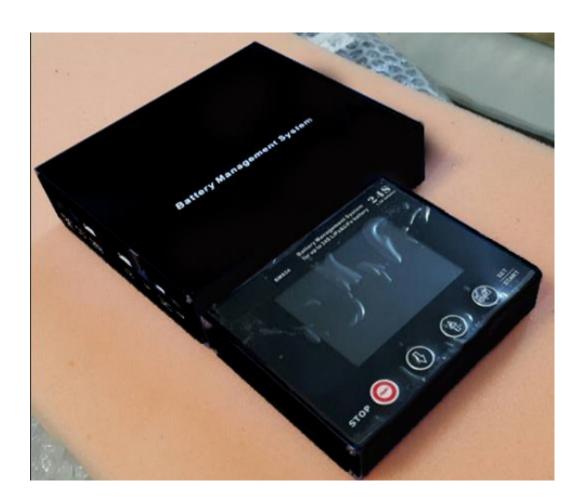


BMS **SV** 24**S**

for 2S-24S LiPo, LiFe & LiTO&others
Low power consumption
High accuracy
2.8" TFT LCD display
Programmable



Thanks for your purchasing the BMS **SV**24**S** for your vehicle.

 $Read the ENTIRE instruction \, manual \, to \, become \, familiar \, with \, the \, features/functions \, of \, the \, device \, before \, operating.$

BMS SV24S is designed special for LiPo,LiFe and LiTo battery pack applied to storage energy system and Electrical Vehicle including EV,E-Motorcycle,E-Scooter so on. The unit can measure or detect the battery voltage, cell voltage, charge & discharge current, battery temperature, and battery SOC(State of Charge), displayed with TFT color LCD.

Safety Notes

Please read the entire manual completely before using, to make sure you can use this device better and more safely.

- 1. Ensure the BMS program and settings match your battery pack, otherwise the battery will be damaged and a dangerous situation may arise, especially for Lithium batteries, which may cause fire.
- 2. For storage energy system application and for Electrical vehicle application will have many differences, please adjust those key parameters carefully, or contact us for more details.
- 3. Do not allow water, moisture, metal wires or other conductive material into the device.
- 4. Never charge or discharge any battery having evidence of leaking, expansion/swelling, damaged outer cover or case, color-change or distortion.
- 5. Do not try to charge "non-rechargeable" dry cells.
- 6. Do not mix batteries of different types, different capacities or from different manufacturers.
- 7. Do not exceed the battery manufacturer's suggested maximum charge and discharge rates.
- 8. Carefully follow the battery pack manufacturer's recommendations and safety advice.



- 1. External power supply and battery charger don't have a common ground
- 2. Current shunt don't contact to any mental including BMS mental case
- 3. BMS case don't contact to any mental
- 4. Current shunt must connected to Battery pack negative
- 5. Prevent BMS from vibrating violently to make sure BMS case don't contact to battery pack negative
- 6. If power BMS by battery pack, the total current driven charge and discharge relay must be less than 1A, the charge controller and discharge controller voltage is battery pack voltage, so the relay coil voltage must be accordance with battery voltage.

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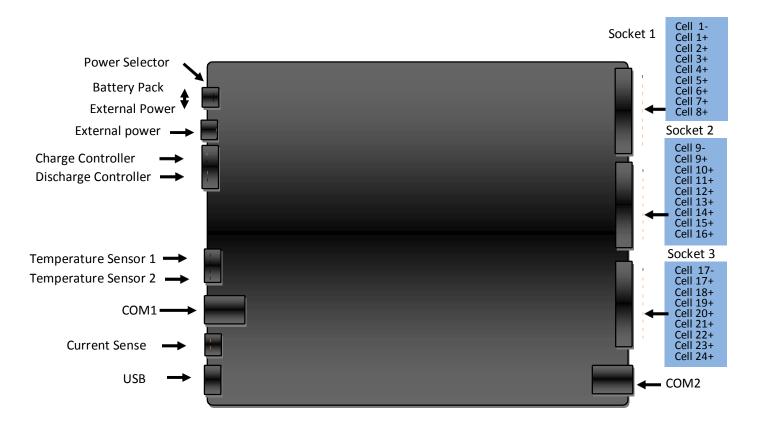
Special Features

- The BMS SV24S uses advanced ADC measurement technology, high accuracy, high voltage and high current detection circuit. The maximum voltage measurements tolerance is within 5mV at up to 24S LiPo battery (102V)
- 2. Support regenerative braking, during braking operation can charge the batter pack and the discharge power (Wh) will decrease to response to the braking power.
- 3. Charge/discharge current up to 600A. Bigger current can be customized.
- 4. 1.2A per cell balance current is very useful for large capacity battery pack, the feature can resume all cell voltage balance status at the shortest time. Over temperature protection make sure the system safety during balance.
- 5. BMS SV24S calculate and display the charge and discharge power (Wh), generally the battery rated power is rated voltage multiply rated battery capacity.
- 6. TFT LCD screen provides rich information including current, voltage, power, capacity, battery status, SOC and temperature and so on.
- 7. BMS SV24S features a maximal safety protection, within the range parameters can be setup, BMS SV24S will alarm and cutoff charge or discharge according to users' setup, out of range of parameters, and trigged absolute maximum ratings BMS SV24S will force to cutoff charge or discharge
- 8. power consumption by draw current from all cells or external power supply.
- 9. Dual power design, the unit can be powered by all cells or external power supply.
- 10. Detect cell count at any time, and compare with the count detected when switch on first time. If it is not uniformity, the device will alarm and cutoff charge or discharge according to users' setup, the feature can prevent any cell connection from loosing.
- 11. Sound alarm and LED alarm will be triggered when any warning events happened, and then wait several seconds cut off or Don't cut off charge or discharge. The delay time can be programmed.
- 12. Charge relay and discharge relay are controlled independently.
- 13. Two temperature sensors monitor battery temperature on different position.
- 14. Supports upgrading the firmware program by USB port.
- 15. BMS SV24S provide users the maximal flexibility, key parameters can be programmed.
- 16. BMS SV24S display battery SOC or called battery gauge similar with car dashboard. Cell count, battery pack voltage and battery gauge (%) is displayed simultaneously.
- 17. In case that the battery pack need not be charged and discharged, Press STOP button enter into sleep mode to save energy consumption, at this mode, Charge and Discharge is forbidden, and LCD back light is off. Press any key to resume normal work mode.
- 18. LCD back light ON time can be programmed to save energy, when it is OFF, press any key to resume "ON".

Protection functions

- 1. Cell count error protection
- 2. Over charge protection
- 3. Under voltage protection
- 4. Over current protection when charge or discharge
- 5. Over temperature protection
- 6. Over differential cell voltage protection
- 7. Over differential battery temperature protection
- 8. Under SOC protection

Interface



BMS24 main module



BMS24 display module

Power Selector	Alternate External power supply or battery pack to power BMS SV24S. If select battery, the battery pack must be 8S to 24S LiFe or LiPo or LiTO. But if power by external power supply, BMS SV24S can do 2S-24S LiPo or LiFe battery pack. The main input supply Vin voltage range is 15V to 60V
External power	External power input, the voltage should be 15V to 60V, 1A minimum, the current depends
port	on the relay coil, the connector is 5.5*2.1 DC jack,
Charge controller	Charge controller, turn on or turn off charge circuit, generally connect to relay or DC contactor. When any cell voltage is over setup, it will make relay "OPEN" to turn off the charger, otherwise BMS SV24S will output Vin power the coil to close the relay. The relay must be form OPEN.
Discharge	Discharge controller, turn on or turn off discharge circuit, generally connect to relay or DC contactor. When any cell voltage is under setup, it will make the relay "OPEN" to turn off
controller	the motor or other load, otherwise BMS SV24S will output Vin power the coil to close the relay. The relay must be form OPEN.
COM1	The COM1 port (black connector) is connected to external device such as Charger. If connect to Charger , BMS SV24S can control charge current to shorten charge time
COM2	The COM2 (gray connector) port is connected to main unit and display module by gray spring wire
Temperature sensor	Two temperature sensors monitor the battery temperature, the sensor must tie to battery surface or gap of cells where the temperature should be the highest during charge or discharge. The temperature range is -20 to 150° C
LED ¹⁾	Connect to high light LED, the LED will flash when any warning event happened
Beeper ¹⁾	Connect to beeper or others to alarm. It will output 12V 25mA max.
Current sense	Connect to single current shunt. Charge current and discharge current can be measured simultaneously.
USB	Connect to PC update the firmware by Charger UpdateTool.exe
Socket 1	Connect to 2S to 8S battery,
Socket 2	Connect to 9S to 16S battery. for over 8S battery, please connect 8S battery to socket 1 and then connect to socket 2, such as 8S + 2S for 10S and 8S +5S for 13S
Socket 3	Connect to 17S to 24S battery. for over 16S battery, please connect 8S battery to socket 1 and second 8S to socket 2, then connect other cells to socket 3, such as 8S + 8S + 6S for 22S

Note:

1) On the BMS display module

Absolute maximum or Minimum ratings

	LiPo	4.35V	Larger than the absolute maximum voltage,
Maximal cell voltage	LiFe	3.90V	BMS SV24S will force to cut off charge
	LiTO	2.80V	
	LiPo	2.50V	Less than the absolute minimum voltage, BMS
Minimum cell voltage	LiFe	2.00V	SV24S will force to cut off discharge
	LiTO	1.50V	
	LiPo&		Over the temperature, BMS SV24S
Battery temperature	LiFe&LiTO	80℃	will force to cutoff the charge and discharge

Program Setup





- 1. Press SET/START button for 3 seconds enter into Program Setup interface.
- 2. Press UP or DOWN button select the item, press SET/START shortly make the value flash, and press UP or DOWN change the value. Press SET/START button shortly confirm the change. After finish all setup, press SET/START for 3 seconds quit the setup menu.
- 3. When quit setup mode, BMS SV24S will record all parameters till next change.

NOTE: Please keep the default setup unless for special purpose.

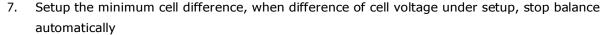
OTE: Please keep the default setup unle Parameters		_	Min.	Type	Max.	Step	unit	
Charge Protection				J I -				
		LiPo	3.90	4.20	4.35	0.01	V	
Over Charge Protection(P) Voltage		LiFe	3.40	3.65	3.90	0.01	V	
		LiTO	2.50	2.75	2.80	0.01	V	
		LiPo	3.80	4.10	4.25	0.01	V	
Over Charge Release(R) Voltage		LiFe	3.30	3.55	3.80	0.01	V	
		LiTO	2.40	2.65	2.70	0.01	V	
Over Charge current			0	50	600	1	Α	
Discharge Protection								
		LiPo	2.75	3.00	4.00	0.01	V	
Over Discharge Protection(P) Voltage		LiFe	2.00	3.00	3.50	0.01	V	
		LiTO	1.50	1.85	2.40	0.01	V	
		LiPo	2.75	3.20	4.00	0.01	V	
Over discharge Release(R) Voltage		LiFe	2.00	3.10	3.50	0.01	V	
		LiTO	1.60	1.95	2.50	0.01	V	
Over Discharge current			0	300	600	1	Α	
SOC Battery gauge			5	20	90	1	%	
Temperature Protection								
Battery Temperature			30	50	80	1	$^{\circ}$	
Difference(Diff) of battery Temperature(Ter	mp)		5	10	30	1	$^{\circ}$	
Voltage b	alance l	Protect	ion					
Difference(Diff) of cell voltage			5	30	300	1	mV	
	Others							
Temperature Unit				°C	°F			
Key Beeper				ON	OFF			
LCD Back-Light time ⁽¹⁾			1	10	999	1	min	
Cut-Off Delay Time ⁽²⁾			0	10	60	1	Second	
Current Calibration ⁽³⁾			0	0	255	5	_	
Temperature Alarm ⁽⁴⁾			ON	U	OFF	3	Α	
Cell Empty Voltage (5)			1.50	2.50	4.34	0.01	V	
Cell Full Voltage ⁽⁵⁾			1.51	4.20	4.35	0.01	V	
		D						
Default settings			before de	R <mark>T</mark> restore a livery	ali parame	eters to	derault	
		value	berore de	iivei y				
Balance Parameter setup: Press SET/S	TART to	setup	and pres	ss for 3 se	conds qu	uit setu	р	
	LiPo		3.3	3.6	4.1	0.01	V	
Balance Start Voltage ⁽⁶⁾	LiFe		3.0	3.2	3.4	0.01	V	
3	LiTO		1.75	2.20	2.6	0.01	V	
Balance Stop Diff Voltage ⁽⁷⁾			11,5	5	12	200	mV	
	ON	oons P	l alanco et					
Balance in Charge				neans Balance start during charge, OFF disable. neans Balance start during discharge, OFF disable.				
Balance in Charge Balance in Discharge								

NOTES:

- 1. Always on means the LCD back-light will be ON forever.
- NO means BMS SV24S will not cut off charge or discharge but alarm by LED flash and Beeper Sound.

Cut-Off Delay Time is very important and difference for different battery capacity and application, please carefully test and make a correct decision, for EV, you can select NO to control the EV car by manual NOT controlled by BMS SV24S, but when cell voltage and temperature trigger the absolute maximum or minimum ratings, the BMS SV24S will force to cut off charge or discharge to make sure the battery safety, and prevent battery pack from explode or fire.

- 3. Current Calibration is not recommended unless use new current shunt. Voltage and current is calibrated before delivery.
- 4. Temperature Alarm OFF means battery temperature and Difference of battery Temperature is unable.
- Cell Empty Voltage and Cell Full Voltage is to set up cell voltage bar graph, the value should be as same as Over Charge Protection(P) Voltage and Over Discharge Protection(P) Voltage
- Setup the battery staring voltage, when minimum cell voltage over the setup, balance will start automatically



- 8. Balance switcher, default Balance is OFF,
 - a) If balance switcher is OFF, the BMS don't balance at any situation.
 - b) If balance switcher is ON, balance will start in battery in storage
 - c) If balance switcher is ON, and Balance in charger is ON, balance will start when battery in charge
 - If balance switcher is ON, and Balance in discharger is ON, balance will start when battery in discharge
 - e) Balance current is 1.2A max. per cell,

Balancer

BMS SV24S can resume cell voltage balanced status at the shortest time, it is based on 1.2A balance current per cell, balancing accuracy is 8mV. Balance can be operated in charge or in discharge or in both, the feature can be setup on program setup menu. The balance function is unable before delivery, after the BMS display each cell voltage, please enter into program setup menu to enable balance.

Although balance current per cell is larger than other brand BMS, Charger BMS SV24 use temperature protection prevent BMS from overheating.



Operating guideline

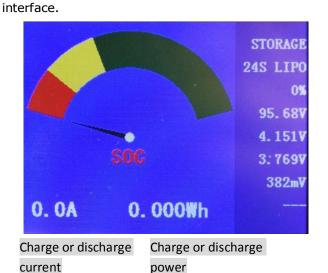
- 1. Connect Beeper, LED, and Current Sensor to BMS SV24S main module, and then connect relay Controller and temperature sensor too.
- 2. Connect main module to display module by COM2 port
- 3. Connect the battery to BMS SV24S, keep the cell polarity correct. The detailed connection diagram is as the following typical connection drawings.
- 4. Move the power selector turn on the device.
- 5. BMS24S will initialize the beeper and LED, beeper sounds once

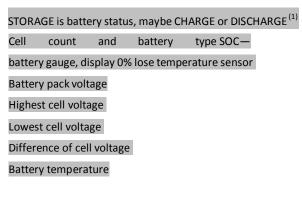


time, then display BMS24S and version, the battery type and cell count interface is displayed. Three battery pack connect to the BMS24S. Press SET/START button to run the BMS24S. After started, battery type and cell count will not be changed unless power off BMS24s. Each cell voltage and other data are displayed correctly.

if cell voltage is not displayed correctly, Please check the battery connection

Press SET/START button for 3 seconds enter into Program Setup interface, modify Over Charge Current (50A default) and Over Discharge Current (300A default) according to your application. If need balance in Charge or in Discharge, please modify the Balance set on Program Menu. the balance function is off before delivery SOC—battery gauge dashboard will be displayed first, as following. Press UP/DOWN button alter other

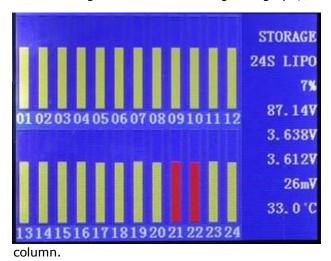




Notes

When charge or discharge current less than 1.0A, battery status will be STORAGE.

6. The following interface is cell voltage bar graph, the highest and the lowest cell voltage is displayed in RED



STO	DRAGE	2	4S LIP	0			
87.	13V	0.	AO.	-)	0.000	Wh	
0. (o.c	3	3. 0 °C				24mV
01	3. 634	07	3. 635	13	3. 636	19	3. 629
02	3.636	08	3.635	14	3.633	20	3.615
03	3.631	09	3.636	15	3.633	21	3.634
04	3.637	10	3.638	16	3.632	22	3.614
05	3.635	11		17		23	3.624
06	3.634	12	3.637	18	3. 618	24	3.619

7. The third interface display all information including all cell voltage. The highest and the lowest cell voltage is displayed in RED text. Difference of cell voltage and difference of battery temperature is displayed. When any warning events triggered, BMS SV24S will go to the interface and display error information. Such as if the battery connection break down, the cell count and ERROR will be displayed in turn. If the cell voltage over the setup value, the cell voltage and HIGH will be displayed in turn.

```
The lowest and highest Voltage when Alarm

01 4.036 07 4.077 13 4.107 19 3.789
02 4.058 08 4.061 14 4.097 20 3.775
03 4.060 09 4.107 15 4.117 21 3.798
04 4.054 10 4.118 16 4.105 22 3.781
05 4.076 11 4.089 17 3.791 23 3.794
06 4.054 12 4.122 18 3.779 24 3.789
```

8. When any warning events triggered, Press UP or DOWN, you can check the cell voltage triggered warning events (over charger or over discharge), the voltage will be recorded till next warning.

Specifications

- Battery range: 2S-24S LiPo & LiFe, LTO battery pack on BMS SV24S, 2S-16S LiPo & LiFe, LTO battery pack on BMS SV24S
- 2. Accurate scope of the cell voltage: -8mV/+8mV on BMS24T, -5mV/+5mV on BMS SV16S
- 3. Cell Voltage display range: 0.10~4.99V
- 4. The voltage of external power: 15-60V
- 5. Balance current: 1.2A per cell
- 6. Temperature display range: -20° C \sim 150 $^{\circ}$ C,
- 7. SOC indicator:
 - □ RED area @ 0~15% of SOC
 - ☐ YELLOW area @ 16~35% of SOC
 - □ GREEN area @ 36~100% of SOC
- 8. Main module Size: $128 \times 114 \times 33$ (L×W×T, mm) or $5.1 \times 4.5 \times 1.3$ (L×W×T, inch)
- 9. Main module weight: 420g excluding accessories
- 10. Display module size: $96 \times 80 \times 24$ (L×W×T, mm) or $3.8 \times 3.2 \times 0.95$ (L×W×T, inch)
- 11. Main module weight: 130g excluding accessories
- 12. Warning LED: 11000mCd, @ 2.0V, 20mA
- 13. Warning beeper: 85dB @ 12V, 25mA
- 14. Package: AL alloy case

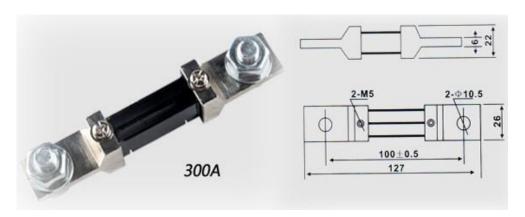


Current shunt and Current Sensor Specifications

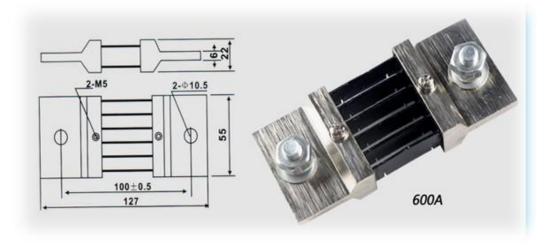
Please use correct current shunt according to actual maximal charge and discharge current, singe shunt is enough for BMS SV24S, 75mV or less shunt is suggested.

Charger can provide all kinds of shunt. All cell voltage and current are calibrated before delivery.

The 300A and 600A 75mV specification is as below.



300A shunt weight: 230g



600A shunt weight: 530g

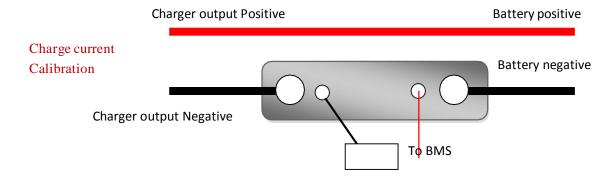
Current sensorwire



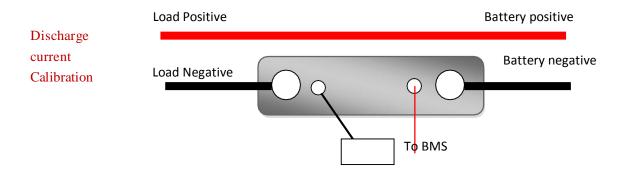
Current Calibration

Press SET/START 3 seconds enter into Program Setup and find the Current Calibration, you can calibrate the current to improve the measure accuracy. If use new current shunt, the current must be calibrated again.

- 1. Turn off charge and discharge, make the current blink, press UP/DOWN modify the value to zero, shortly press SET/START button finish 0A calibration.
- 2. Connect the current shunt as following calibrate charge current



- 3. Shortly press SET/START make the current blink and increase the current to new value (up to 125A, it must be less than current shunt, it is better to make it equal to your charge current, the key is the current must be accurate), turn on charger and charge battery at the current, 3 seconds later, press SET/START save the charge current calibration.
- 4. Connect the current shunt as following calibrate discharge current



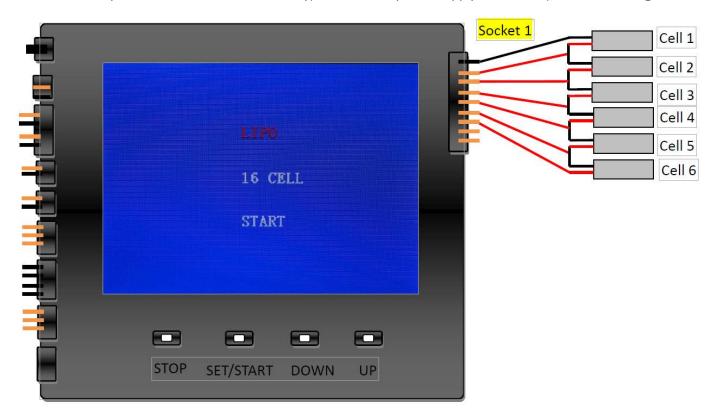
- 5. Press SET/START again and decrease the calibration current to new value (up to -125A, it must be less than current shunt, it is better to make it equal to your motor current, the key is the current must be accurate) turn on motor and discharge battery at the current, 3 seconds later, press SET/START/ save the discharge calibration.
- 6. Turn off motor, Press SET/START for 3 seconds quit Program Setup, current calibration is finished.



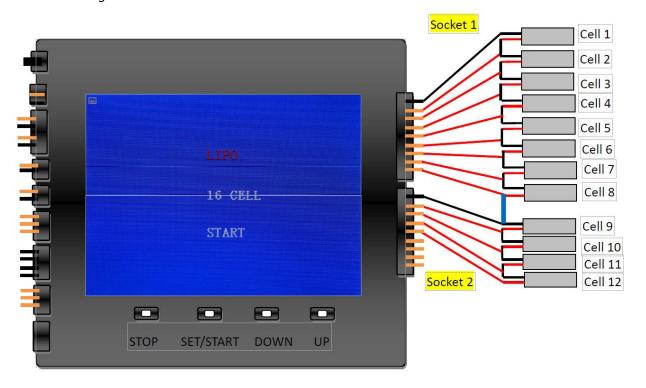
Typical Connection

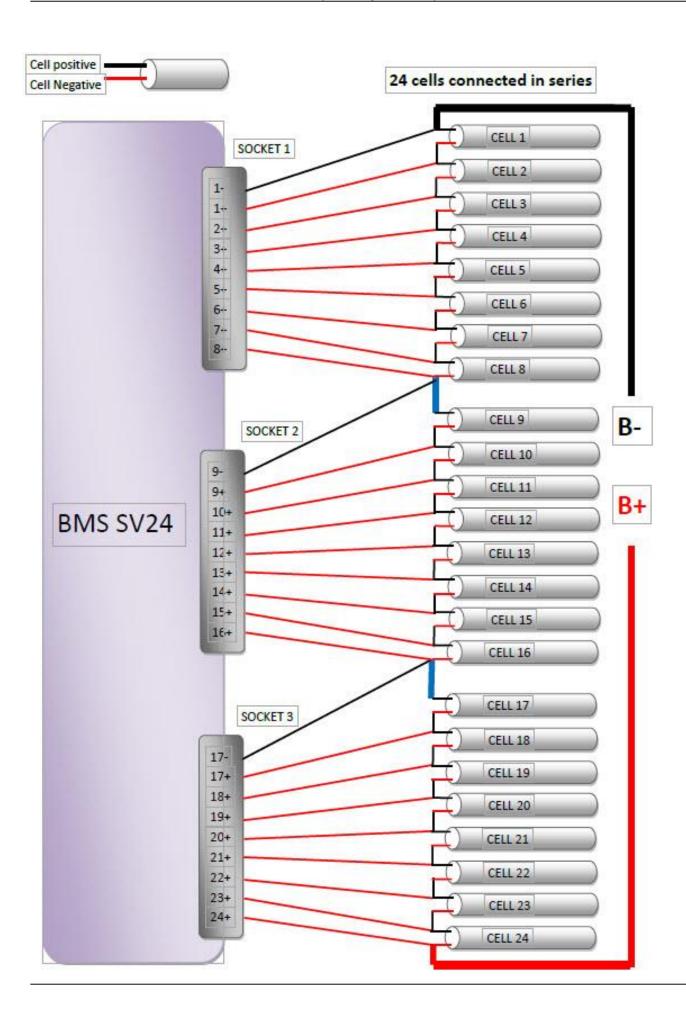
There are 3 sockets connecting to battery pack, socket 1 is for 2S-8S, socket 2 for 9S~16S, and socket 3 for 17-24S battery.

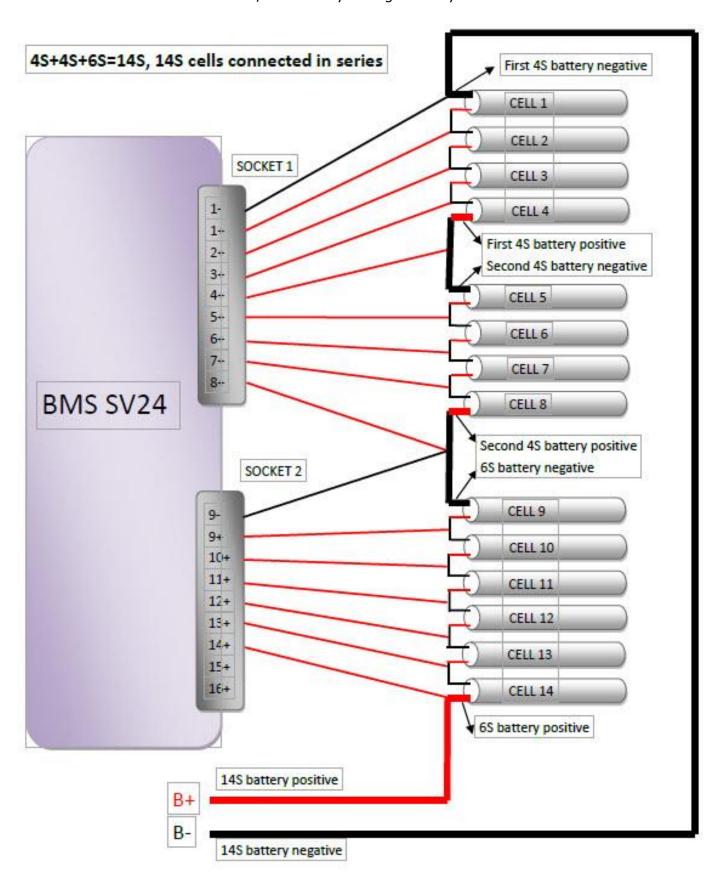
1. 6S battery connect to the socket 1 directly, but external power supply is essential, it is as following.

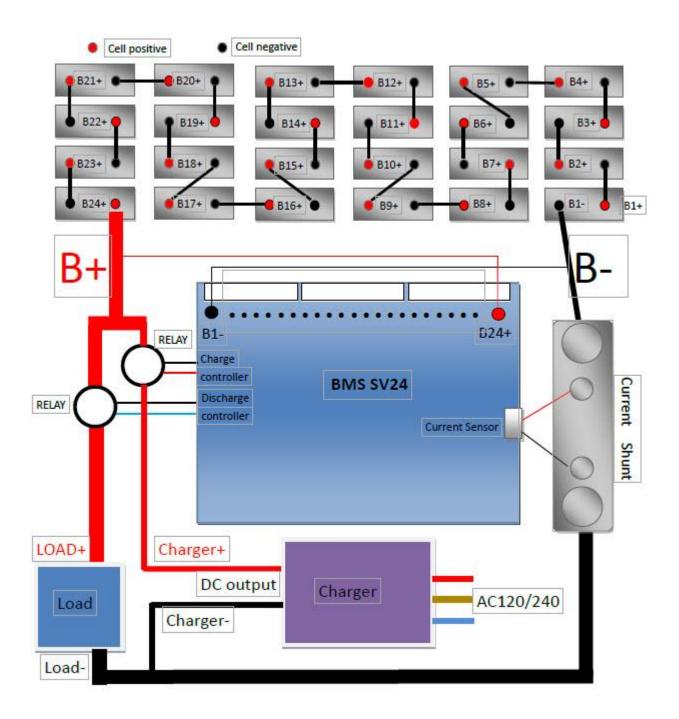


2. For over 8S battery pack, connect 8S to socket 1 and then socket 2 separately. Take 12S battery sample as following:









Heavy RED wires are positive of battery pack (B+/B24+), charger and load such as motor, and heavy black wire is negative of battery pack (B-/B1-), charger and load.

Warning

Before connect the relay to charge or discharge controller, please confirm the coil of relay voltage. The BMS controller will output Vin to power the coil, if the BMS24 will be powered by external power supply, Vin is external power supply output voltage, if powered by battery pack, Vin will be battery pack voltage. If the Vin is not correct on driving coil, please use voltage regulator to power coil.

Charge relay and discharge relay lectotype for BMS **SV**24**S**

If BMS SV24S is powered by battery pack, the following items should be considered on using relay.

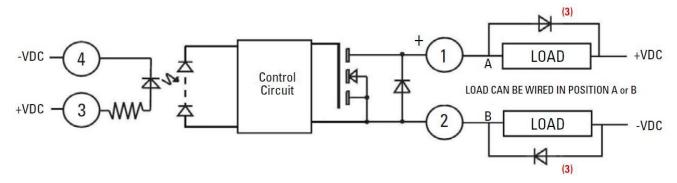
1. Battery pack voltage range should be accordance with relay coil drive voltage scope. When battery pack is fully charged, the pack voltage is the highest and when the battery is discharge to flat, the pack voltage is the lowest. The relay controller voltage on BMS is battery pack voltage for 8S-16S, and the controller voltage is 16S battery pack voltage for 17S-24S.

If controller voltage is not suitable, a buck or boost regulator is essential, the simplest method is use a resistance to decrease the controller voltage to fit with coil voltage. The relay controller can provide 1A current max.

- 2. Relay DC current should be over 1.2 times as charge or discharge current. If discharge current is 100A, 120A relay for discharge is suitable.
- 3. If BMS24 is powered by external power supply, the external voltage should be accordance with relay coil drive voltage.



4. For solid state relay, the driven voltage (+VDC, -VDC), adequate Heats Sink and rated load current is very important, please pay attention to its wire connection.



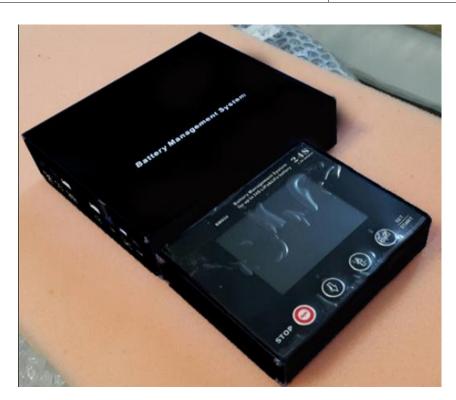
Accessory

recessory	
USB data cable	Battery connection XHR-9PIN, 600mm
Temperature sensor, 600mm	Relay controller wire 600mm
Warning LED, 300mm	Warning Beeper, 300mm
Current sensor wire, 600mm	Communication wire (3 meters)

Related parts

The following device is related with BMS SV24S

MODEL	DESCRIPTION	COMMENTS
BMS SV16	For 2S-16S, balance is not available.	
BMSSV16S For 2S-16S, 1.2A balance current per cell		
AC102	AC charger for 4S-24S battery pack	1-25A charge, 1800W max.



Total solution on E-Vehicle application

If use SV charger102, the charge relay can be ignored, BMS SV24S can communicate with charger by Serial communication port & cable link, when any cell over charged, BMS will send signal to charger, the charger will decrease charge current till the cell voltage under safe value. If use other brand charger, BMS SV24S only make the relay OPEN, if charge current is big such as over 10A, the relay will open and close repeatedly. The relay life will be shortened and charge time will be longer.

SV charger102 and BMS24S save a relay cost and shorten the charge time.

BMS SV24S



NOTE

Charger decrease charge current according to "Over Charge Protection(P) Voltage" on BMS setup, so please setup the charge terminal voltage setup in accordance with Over Charge Protection(P) Voltage on BMS.

Version History

Software Version	Description
V1.05	Released first time
V1.06	Fix press STOP enter into sleep mode, and Beeper & LED warning.
V1.07	Support LTO battery, model is BMS SV24S
V1.1	Negative temperature can be measured.
V1.13 (Hardware V2.2)	Add display module, improve voltage bar graph display

Warranty and Service

BMS SV24S and current Sensor to be free of defects in material and workmanship. This warranty is effective for 12 months from date of purchase. If within the warranty period the customer is not satisfied with the products performance resulting from a manufacturing defect, the accessory will be replaced or repaired.

Your selling dealer is your first point of contact for warranty issues. Return postage costs are the responsibility of the user in all cases. Please submit copy of original receipt with the return.

Damage due to physical shock (dropping on the floor, etc.), inappropriate power supply (unstable output voltage and insufficient power, etc.), water, moisture, and humidity are specifically NOT covered by warranty.

By www.servovision.com





